A NORMAL INCIDENCE X-RAY TELESCOPE

NASA GRANT NAGW-397

Semiannual Progress Report Nos. 6, 7, and 8 For the Period 1 May 1985 through 31 October 1986

> Principal Investigator Dr. Leon Golub

> > January 1987

Prepared for:

National Aeronautics Space Administration Washington, D. C. 20546

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> Smithsonian Institution Astrophysical Observatory Cambridge, Massachusetts 02138

The Smithsonian Astrophysical Observatory is a member of the Harvard-Smithsonian Center for Astrophysics

The NASA Technical Monitor for this grant is Thomas E. Gergely, Code EZH, NASA Headquarters, Washington, D. C. 20546.

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NIXT Progress Report

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Rocket 27.099 U.S. Post-flight Performance Evaluation - Summary

1. Launch Preparation, Flight and Recovery

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- (1) All payload systems and subsystems performed well within acceptable limits, with the sole exception of the light-blocking prefilters.
- (ii) Launch, flight and recovery were carried out in a fully satisfactory manner. WSMR personnel performed flawlessly.
- (iii) Payload was recovered in a timely manner and in excellent condition. There was no damage to any major components and minor component damage was limited to the vicinity of the entrance aperture as anticipated.
- (iv) Film camera was recovered within one hour of launch and film processing was completed three hours after recovery with assistance from Sac Peak personnel.

2. Prefilter Performance Analysis

- (i) No x-ray images were detected on the processed flight film. A slight darkening of the negatives near the edge of the frame on the long exposures is attributed to a small visible light leak which reached the film through vent holes at the edge of the backup filter located at the film camera.
- (ii) Post-flight filter transmission measurements performed at IBM using BKQ (67.6Å) radiation yielded values of 1% and 3% respectively for the entrance aperture and backup filters. These filters operate in series in the light path.
- (iii) Preflight transmission measurements of 20% and 32% respectively for these filters were subsequently shown to be erroneous due to contamination by CKg (44Å) radiation. The total x-ray transmission was thus a factor of 200 lower than predicted.

3. Corrective Actions

- (i) The heat rejection and light-blocking functions of the entrance aperture and camera filters will be separated, and will be performed by the entrance aperture and camera filters respectively. For ideal filters this change increases the x-ray transmission by a factor of three compared to the previous configuration.
- (ii) In comparison to the filters actually flown, removal of the Carbon from the entrance aperture prefilter produces an additional factor

- of ten in x-ray throughput, and also removes the burden of being entirely pinhole-free from the large entrance aperture prefilter.
- (iii) Reexamination of the filter production procedure has shown that the amount of Carbon required at the camera filter in order to produce the necessary visible light attenuation can be reduced by a factor of four by rigorous adherence to proper procedures. The increase in x-ray transmission at 67Å is an additional factor of five.
- (iv) The combination of these three steps will increase the x-ray transmission by a factor of 150 compared to the throughput obtained on the first flight.
- (v) The camera sequence will be modified so that one of the long exposures can be processed first, permitting reevaluation of the processing parameters before development of the remaining film.
- (vi) The entire payload will be tested in its flight configuration at the flight wavelength. This test will be done using a wellcalibrated, high-resolution monochromator, which will scan through the flight wavelength and thereby generate a true x-ray performance curve of the entire optical system.

4. Possible Additional Actions

- (i) We are investigating several additional avenues for production of improved filters:
 - Scientists at Rutherford Appleton in the UK and at MPI in Germany are attempting to make filters to our specifications and will send us samples for evaluation. The theoretical maximum gain in x-ray throughput for ideal filters in comparison to those we are currently capable of producing is about a factor of two.
 - We are attempting to produce filters using a thin polymide substrate rather than stretched polypropylene, combined with an evaporated Carbon layer rather than DAG. A smoother Carbon layer will reduce the possibility of x-ray scattering from Carbon grains; the UK and MPI filters will also employ evaporated Carbon films.
- (ii) We have considered using the HRX detector rather than the Hasselblad film camera in order to increase the x-ray sensitivity, but have decided to stay with film for the next flight. However, we are considering using the camera head in the HG auxiliary system in order to test and flight qualify the camera electronics.

I. Preflight Preparation

A. Multilayer Mirror Fabrication and Testing

The main challenges for fabrication of the multilayer coatings for this experiment were:

- 1. To produce coatings with smooth, sharp boundaries in order to obtain high reflectivity;
- 2. Control the thickness and uniformity of the coatings such that both mirrors match the desired emission lines on the Sun;
- 3. Obtain high yield and reproducibility in the coating process;
- 4. Test mirrors before the flight in order to predict their performance.

Mirror coatings were tested by several methods: in situ reflectivity at the monitor wavelength during deposition, reflectivity at $\lambda=1.54$ Å for grazing angles of incidence, and reflectivity for soft x-rays at near-normal incidence using synchrotron radiation. The first of these methods is routinely used during each coating run; however, it is useful only to determine the overall quality of a particular coating run. Such monitoring is used mainly to recognize and correct problems during the multilayer deposition process.

The second method is our primary means of characterizing mirror performance. A reflectometer using 1.54Å radiation is available at IBM and provides the ability to measure samples with very rapid turnaround time. From measurements of reflectivity vs. angle we can predict the normal incidence performance of a mirror, the effective roughness of the layer boundaries, and the thickness errors of the multilayer stack. An example of these measurements is shown in figure 1.

Because we rely heavily on the grazing incidence measurements, it is very important to verify their accuracy in predicting normal incidence performance. Measurements with synchrotron radiation at near-normal incidence (0.7° , i.e. $\cos\alpha$ =0.99994) agree quite well with predictions. Figure 2 shows the measured performance of a "witness" mirror coated during one of the flight mirror deposition runs; the goal was to achieve a peak reflectivity

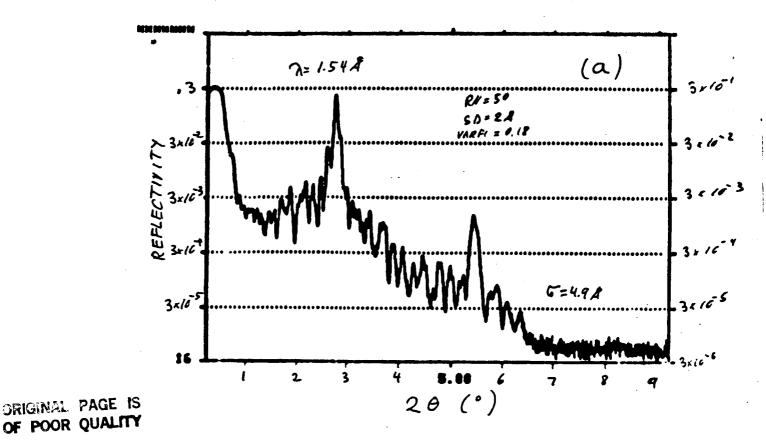


Fig. 1. Grazing incidence reflectivity measurement, showing first and second order diffraction peaks.

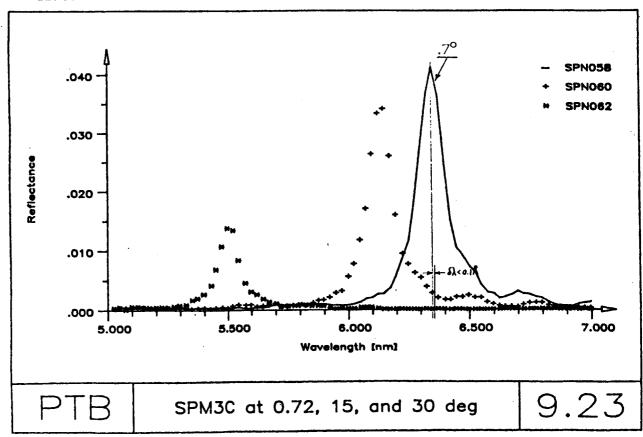


Fig. 2. Normal-incidence reflectivity measurements; peak is within 0.1A of predicted position.

at 63.5Å and the result shows that this was accomplished to within 0.1Å accuracy. The main drawback to mirror testing at synchrotrons is that turnaround time for obtaining results is usually several months.

The value of peak reflectivity for the flight mirrors is about a factor of two lower than expected on the basis of grazing incidence measurements. The difference can be explained if one assumes that the boundary roughness of the multilayer stack increases from the bottom toward the top of the coating; such a result would be consistent with other measurements which have been reported in the literature. At $\lambda=1.54\text{\AA}$ all layer boundaries contribute because of the penetrating power of the test beam, but at 63Å the top layers have considerably more weight. Rougher boundaries near the top of the coating would therefore produce a larger effective roughness and reduce the overall performance.

The uniformity of the coating on the flight primary mirror is shown in Figure 3. The measured values are centered around the desired wavelength of 63.5Å and the coating becomes thinner toward the edge of the mirror, as anticipated. Similar measurements for the secondary mirror are shown in Figure 4. Based on these measurements we can calculate the expected performance of the telescope for imaging of the desired coronal lines, and we can also calculate the increase in effective collecting area possible with perfectly uniformity and overlap of the passbands in the two mirrors' coatings. The results are:

- i) A perfectly uniform primary (having the measured peak reflectivity of 4.2%) would have 30% greater effective collecting area than the mirror flown, and
- ii) a similarly perfect secondary would increase the collecting area by an additional 20%.

We consider the achievement of coating uniformity and wavelength accuracy at these levels to be a complete success and entirely satisfactory. However, the factor of two difference in reflectivity between the expected and achieved coatings is considered to be marginally satisfactory. We will be carrying out additional coating runs and testing in an attempt to improve the reflectivity values. The possible gain in total effective collecting

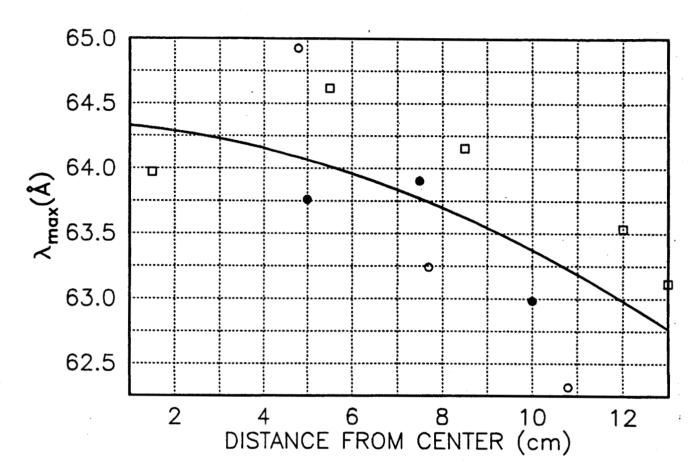


Fig. 3. Test results showing coating uniformity of the NIXT primary mirror; also shown are test results on Si wafers and on float glass samples. Solid curve shows expected result.

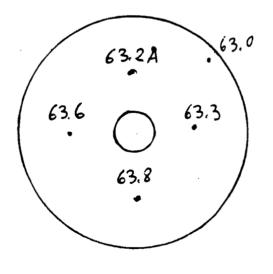


Fig. 4. Coating uniformity of the NIXT secondary mirror, showing wavelength of peak reflectivity at five positions on the mirror.

area which we are seeking is thus a factor of four, since there are two reflections in the telescope.

B. Integration and Testing

The NIXT experiment development required state-of-the-art technological innovations in the fields of:

- a. multi-layer coatings
- b. mirror fabrication
- c. large aperture X-ray filters
- d. telescope structure and optical mountings
- e. film testing and evaluation

A detailed program plan was developed to properly test all of these new technology areas in order to insure proper flight performance. In addition, it also covered checkout of the entire experiment, thereby evaluating total system performance.

The major subsystem testing performed has been listed in Table 1, with the test objectives and results. Similarly, all system level testing performed during the final assembly phase is listed in Table 2. Presenting the testing performed in this fashion hopefully will allow the reader to better interpret our approach and the steps which were taken in order to qualify the experiment.

Results/Connents	1. Tube Centered > .002 2. Secondary Parallel Mounts Focus Location Correct Parallel to base within \$ arcsec Bond Samples Str. Tested OK	 Better than predicted (stiffer) Less than 15 arcsec Less than 24 arcsec OK 	1. 10g deflection 2. OK	Filter remained unaffected by illumination of 3 solar constraints		Tested 3 times, original banded design was abandoned, classical 3 point mount passed successfully on second attempt.	Camera was purchased from Hasselblad to these spec's. Hasselblad tested and qualified
Test Objective	Bond: 1. G/E Tube to Base Flg 2. Secondary Mtg's to Tube	 Measure 10g deflection Mates with Telescope Tube and Secondary Mirror Assembly 	 Measure 10g deflection Mates with Telescope Tube and Secondary Mirror Assembly 	Measure filters melting point	additional comments.	Qualify primary mirror mount to rocket vibration and optical requirements.	Qualify camera to rocket vibration requirements.
Type of Test	Optical Alignment Measurements	 Load/Deflection Fit check 	1. Load/Deflection 2. Fit check	Vacuum Solar illumination	See Paragraph for ad	Vibration	Vibration
Unit Under Test	Telescope Tube	Secondary Mirror Truss	Liss Sun Sensor Mount	X-ray Prefilter	X-ray Prefilter	Primary Mirror Subassembly	Camera
OF POOR QUALITY							

camera.

Table 1 Cont. Sub-Assembly Testing

Results/Comments	1. Range 31 arc-min. OK Resolution 0.3 arcsec OK 2. Unmeasurable 3. No measurable change	No measurable position change.	Sunspot observed, System OK	Qualify by vendor. Vendor calibration correct.	Standard problems, all resolved.
Test Objective	 Measure range and resolution of tilt adjustment Defocus due to tilt Tilt Motion due to locking 	Measure change in secondary position.	Confirm optical alignment, focus, Hx filter operating, camera sensitivity and resolution.	Qualify to required vibration levels. Measure calibration curve from Vendor.	Qualify electronics operation and interface.
Type of Test	Optical Measurements	Random vibration and load/deflection.	Solar Imaging	1. Vibration 2. Vacuum (Pressure)	Standard electronic functional tests at card and system level.
Unit Under Test	Secondary Mirror Sub-Assembly	Secondary Mirror Sub-Assembly	Hx Video Camera	Vacuum Pressure Gauge	Electronics

Table 2 NIXT System Level Testing

Results/Comments	Leak tight Pressure Rise ~80μ in 24 hours. Attributed mostly to outgassing.	Completed after some minor modifications	Completed	No problems observed pass test without incident. No optical motions detectable.	<pre>2.2 arcsec's (Done by interferometric and deflection pattern inter- pretation.)</pre>	No measurable effect. (Done by comparable interferograms.)
<u>Test Objective</u>	Qualify rocket skins, door and end bulkheads as a vacuum vessel	Assembly of experiment to flight configuration	Confirm SPARC'S and TM inter- faces	Qualify Experiment and measure optical displacements and angulations. Between Pri-secondary mirrors.	Determine distortion of multi-layer coated primary mirror due to mount.	Determine distortion of multi-layer coated secondary mirror due to mount.
Test	Vacuum Leak Test	FIT	Visual and Electronic Measurements	Vibration Test 3 Axis Per WIFF Specification	Mount Distortion	Mount Distortion
Configuration	Rocket Skins and Bulkheads assembled empty	Assemble Experiment within rocket sec- tions, using equivalent test optics (flats)	As Above .	As Above	Primary Mirror Assembly	Secondary Mirror Assembly

Table 2 Cont. NIXT System Level Testing

Results/Comments	Secondary centered to less than .0005 inches.	Telescope focal plane determined and camera positioned.	Determined to be between 0.2 to .3 arcsec's.	Repeated numerous times without problems.
Test Objective	Align secondary mirror to primary to required tolerances.	Focus Telescope and place camera film plane at that focal position.	Determine X-ray Blur circle.	Qualify electronic operation
Test	Optical Alignment	Optical Focus	Image Evaluation	Electronic Functional
Configuration	Telescope fully assembled less camera and removed from rocket skins	As Above	As Above	Flight Configuration

C. WSMR Activities

The experiment was shipped to WSMR on Saturday 2 July 1986. Experiment integration activities began on Monday 14 July and continued thru 25 July with all integration activities being accomplished excepting tower installation and launch. These activities were postponed because of the lack of solar activity.

The experiment was unpacked immediately upon arrival at WSMR and visually inspected; no problems were observed. The optical alignment and focus were then checked and determined to be identical to the pre-shipment values. A full electronic functional test was then performed without any problems in evidence. The integration testing was then undertaken and the results are shown below, grouped by engineering discipline and arranged in the order undertaken for that discipline.

MECHANICS:

The tests conducted were:

- a. Weight, C.G. (Experiment only)
- b. Mechanical Fit Up
- c. Bend Test
- d. Spin Balance
- e. Moment of Inertia (MOI)
- f. Mechanical Random Vibration 3 Axis
- g. Second Spin Balance
- h. Second MOI

Weight, C.G.

The experiment weight was 2.65 pounds heavier than estimated, 334.45 vs 336.8 pounds. The center of gravity was at the proper station.

Mechanical Fit:

The mechanical envelope was exactly as specified and mated properly with the forward telemetry package and aft ignitor housing. All Sparcs, Tower and Telemetry stations were correct. No problems were experienced in this area.

Bend Test:

The bend test proved that the rocket stiffness (caliber) was well within acceptable limits.

Spin Balance:

The spin balance went normally with the addition of approximately five pounds of trim weight required to balance.

Moment Of Inertia (MOI):

The MOI test went without incident and the values were forwarded to NASA Wallops (WIFF) for verification. WIFF determined that additional weight (20 pounds) was required just forward of the ignitor housing to insure proper re-entry dynamics. This was a result of poor stacking dimensions, weight and center of gravity nomenclature of the equipment forward of the experiment. This necessitated the remeasurement of the spin balance and MOI after weight addition.

2nd Spin Balance:

The spin balance was repeated with previous weights removed. The weights were then tailored slightly and re-installed. A spin check was then performed and the balance was within acceptable limits.

2nd M.O.L.

The measurements were again forwarded to WIFF which subsequently approved them for flight.

OPTICAL:

The following optical tests and alignments were made:

- a. Experiment alignment and focus
- b. Experiment alignment to Sparcs
- c. Experiment alignment to Ha TV and Sparcs

Experiment Alignment and Focus:

The experiment alignment and focus were checked twice. First, upon reciept of the experiment at WSMR after shipment from IBM. The second check was after the mechanical random vibration test. Both these checks indicated no change from the precise alignment and focus done at IBM.

Experiment Alignment to SPARCS:

The experiment was aligned to SPARCS using LSMC personnel and equipment. The axis were co-aligned to within 5 arcsecs.

Experiment Alignment to $H\alpha$ and SPARCS:

The H α TV was aligned to SPARCS such that it was along the pitch axis and 3 arc minute in the + yaw axis. This was deemed adequate and verified by using the LSMC sidereosat and simultaneously viewing and attenuated solar image in the telescope's film plane and the Hx video monitor.

ELECTRONICS:

The following electronic tests were conducted with the following results:

- a. Experiment electronic functionals
- b. Electrical integration test
- c. Payload end to end

Experiment Electronic Functionals:

The experiments electronic health was tested daily and after any test. All these tests indicated proper electronic function.

Electrical Integration Test:

Several problems were uncovered and corrected. They all were the result of wrong pin (wiring errors) assignments or faulty connector pins. The only design correction required was the 30 second valve open gate. LSMC was supplying a momentary pulse which had to be converted to a constant level change.

Payload End to End:

This test was conducted several times with no experiment problems evident.

Launch Sequence:

The integrated experiment was moved to the VAB for motor installation and then erected in the tower. This operation went smoothly without problems. The vacuum system was attached to the experiment and a leak test performed. A filter light leak test was then performed. The filters were free of pinholes or other light leaks.

The experiment was then tested electronically using both telemetry and the land lines. Several minor problems occurred; these were:

- a. The land lines were saturated by water from recent storms. This caused the impedance to be too high for our GSE test console to drive. The data was stripped off from the Lockheed console and testing proceeded. After a day or so of use, the land lines dried out sufficiently to become operational. All systems were then found to be operating correctly.
- b. Telemetry checkout went smoothly and no problems occurred, however, problems surfaced when the test procedure was performed out of sequence.

II. Postflight Analysis

A. Engineering Analysis

Upon return of the experiment following recovery, and with the knowledge that no images were recorded on the film, a set of tests were conducted to minimize the number of possible causes. These tests were:

- a. Inspection of Optics
- b. Alignment of telescope to Sparcs Fine Sun Sensor (LISS).
- c. X-ray Camera Operation

Inspection revealed that the optics were intact i.e. no visual damage. In fact, the only damage observed was to the SPARCS Mass-Coarse Sun Sensor. The rocket's open end landed on a desert bush with a surrounding soft sand mound. These articles pushed the forward aperture plate into the sensor, breaking its front window.

A solar image was folded into the telescope using the guided Lockheed siderosat. The solar image was attenuated for intensity and centered in the X-ray camera's film plane. The SPARCS fine sun sensor was then powered by a Lockheed GSE unit and its error signal read out. The sensor output was at null, indicating perfect alignment.

The X-ray camera was cycled by GSE and indicated proper operation. The film camera frame counter also showed the appropriate number of exposed frames and no tearing of the film at the spool sprocket holes. Therefore proper film advancement took place.

Post flight review of all housekeeping data showed that the experiment operated flaw-lessly. Analysis of housekeeping data has confirmed proper operation of the NIXT experiment functions and for all NASA supplied equipment (SPARCS, PSL, etc.) Reduction of engineering records for vacuum pressure and thermal isolation of the telescope reveal the following:

1) Vacuum Pressure:

The X-ray beam path within the telescope section is 16.1 feet requiring that the

vacuum pressure be less than 100μ in order to eliminate atmospheric absorption of the incoming photons. The payload was evacuated in the tower and sealed by closing a valve one hour before launch. This valve was opened by remote command during the ascent phase of the launch. The vacuum pressure record for our flight is as follows:

Time	Pressure (Volts)	Reading (Microns)	Pressure
T-120 min	3.65	6.6	Tower Pump System
T-90 min	3.39	5.8	Tower Pump System
T-68 min	3.29	5.6	Valve @P/L Separate Pum
T-30 min	4.35	7.2	
T-0	5.65	11.6	Launch
T+30 sec	5.80	12.0	Vacuum Valve Open
T+60.8 sec	5.21	10.5	Motor Separation
T+90 sec	5.10	10.25	Sparcs Fine Mode
T+150 sec	3.57	6.4	X-ray Camera Start
T+200 sec	3.40	6.0	•
T+300 sec	1.99	3.0	
T+400 sec	1.62	2.3	
T+500 sec	5.10	10.25	End of Data Taking

2) Thermal Performance.

Flight data from the eight temperature sensors indicated that the thermal design of the NIXT experiment was effective and performed as expected. The two sensors on the external skin peaked at about 80°C 200 seconds into the mission, then decreased to 75°C just before reentry. The heat shield between the skin and telescope tube rose about 7°C during the flight, and the tube temperature increased less than 0.3°C, indicating that the shield performed its design function. The prefilter frame rose 2-3°C during launch, then about 12°C more during the period of solar exposure. The main mounting flange temperature increased about 2-3°C between 100- 200 seconds as heat from the skin was conducted into it. Other internal experiment temperatures rose less than 2°C during the flight.

The reentry heating pulse caused a temperature increase of about 6-8°C in most parts of the experiment, with two exceptions: the main mounting flange rose about

15°C and the filter frame about 35°C. Temperature decay was much more pronounced after reentry, so that at the end of data at 750 seconds, the external temperatures were about 60-65°C, internal temperatures in the 20-40°C range.

B. Prefilter Testing

After recovery of the payload, small pieces of the entrance aperture prefilter remained intact. Several of these sections were removed and brought back for x-ray testing at IBM and at the CfA. Tests in Cambridge yielded transmission values of 20%, while tests done at IBM gave transmission values of 1%. The backup filter located at the film camera survived intact and was returned to IBM along with the remainder of the experiment section. This filter was measured by Dr. Spiller as having a transmission of 3%.

Further tests and discussions showed that the x-ray measurements done at CfA were actually dominated by C K α radiation at 44A, rather than the expected 63.5A wavelength. The IBM tests were done using a Boron target which produced predominantly B K x-rays at 68A. The difference in mass absorption coefficients for Carbon, Aluminum and Polypropylene in going from 44A to 68A is exactly sufficient to explain the discrepancy between the x-ray transmission values measured at CfA and at IBM.

Our conclusion from these tests is that the amount of Carbon on the flight filters was an order of magnitude greater than predicted, a total of 12μ rather than 1.5μ on the two filters combined. The overall throughput of the two filters in series was thus $3X10^{-4}$, a factor of 200 lower than expected. The cause has been traced to improper adherence to the filter production procedures which had been established, combined with erroneous measurements due to contamination of our test chamber by the shorter wavelength x-rays.

By reviewing and reestablishing proper manufacturing procedures we have been able to produce filters which have a factor of four less Carbon than the ones flown. The 68A transmission of these filters is 15% vs. the value of 3% for the flight filter. We are thus able to recover a factor of 5 in throughput by rigid adherence to proper manufacturing methods. We also note that a transmission of 15% at 68Å implies a transmission of 20% at 63.5Å; we will, however, continue to use the lower value in these estimates.

In addition, postflight evaluation has shown that it is no longer necessary to coat both the entrance aperture and backup filters with Carbon. The front filter need only be Aluminized for heat rejection and the bulk of the light-blocking function can be done at the camera filter. This change removes an additional 6μ of Carbon from the light path, which will in practice raise the transmission of the front filter from 1% to 40%.

The total increase in throughput with these changes is a factor of 200, bringing the filter performance up to the level which had been expected before the first flight.

This improvement is viewed by us as being satisfactory and is acceptable for a reflight. However, there are also several potential improvements which could be made and which we are investigating:

- i) A perfect, uniform Carbon layer would accomplish the necessary light blocking with only 60% of the amount of Carbon which we are currently putting on the filters. Thus it is possible in principle to gain a factor of 1.4 in throughput by improving the Carbon deposition.
- ii) The Polyproylene substrates are $1.2\text{-}1.3\mu$ thick and have more than adequate strength. Tests have shown that it is the best material for the filters (compared with Mylar, Lexan and others) and that we could use $3/4\mu$ PP safely. We are thus investigating whether and how thinner PP films can be produced. The potential gain in throughput for two such films in series is a factor of 1.5.

The combination of these two improvements would yield an additional factor of two in x-ray throughput. We view such an improvement as highly desireable and are vigorously pursuing various avenues for achieving these results. If there appears to be a possibility of obtaining or producing filters with these improvements we will consider delaying the next flight for a reasonable length of time in order to install the improved filters.

C. Schedule for Reflight

The experiment received slight damage, as stated previously, with a great deal of dirt and dust scattered throughout the telescope section. A complete disassembly and thorough cleaning are required. Disassembly is also required in order to remove the optics for visual inspection and for x-ray wavelength testing of the individual mirrors (possible recoating) prior to x-ray calibration. The optics presently have been removed. They show no physical damage from the flight and are presently scheduled to be tested for their reflectance (efficiency) and bandpass (wavelength).

The electronics section was totally sealed and was functionally checked out post flight. Also the H α filter, Pulnix camera and X-ray camera have all been functionally operated and are all deemed flight worthy. The H α filter however has been returned to its manufacturer for a complete overhaul and wavelength calibration.

The broken parts required to complete the experiment package (SPARC-MASS Sensor mount) have yet to be replaced since we intend to investigate with NASA-WIFF at the Project Initiation Conference (PIC) the possibility of extending the aft rocket skin length to minimize balance weight and to improve the ballast weights method of attachment. This will make the MOI weight significantly less and easier to attach.

The scheduled date for reflight of the NIXT payload will be set at the PIC, to be held at WIFF in early February. At the present time, it appears likely that the flight will be scheduled for mid-Summer of 1987.